



# Energy Conservation Update

## **Texas Facilities Commission**

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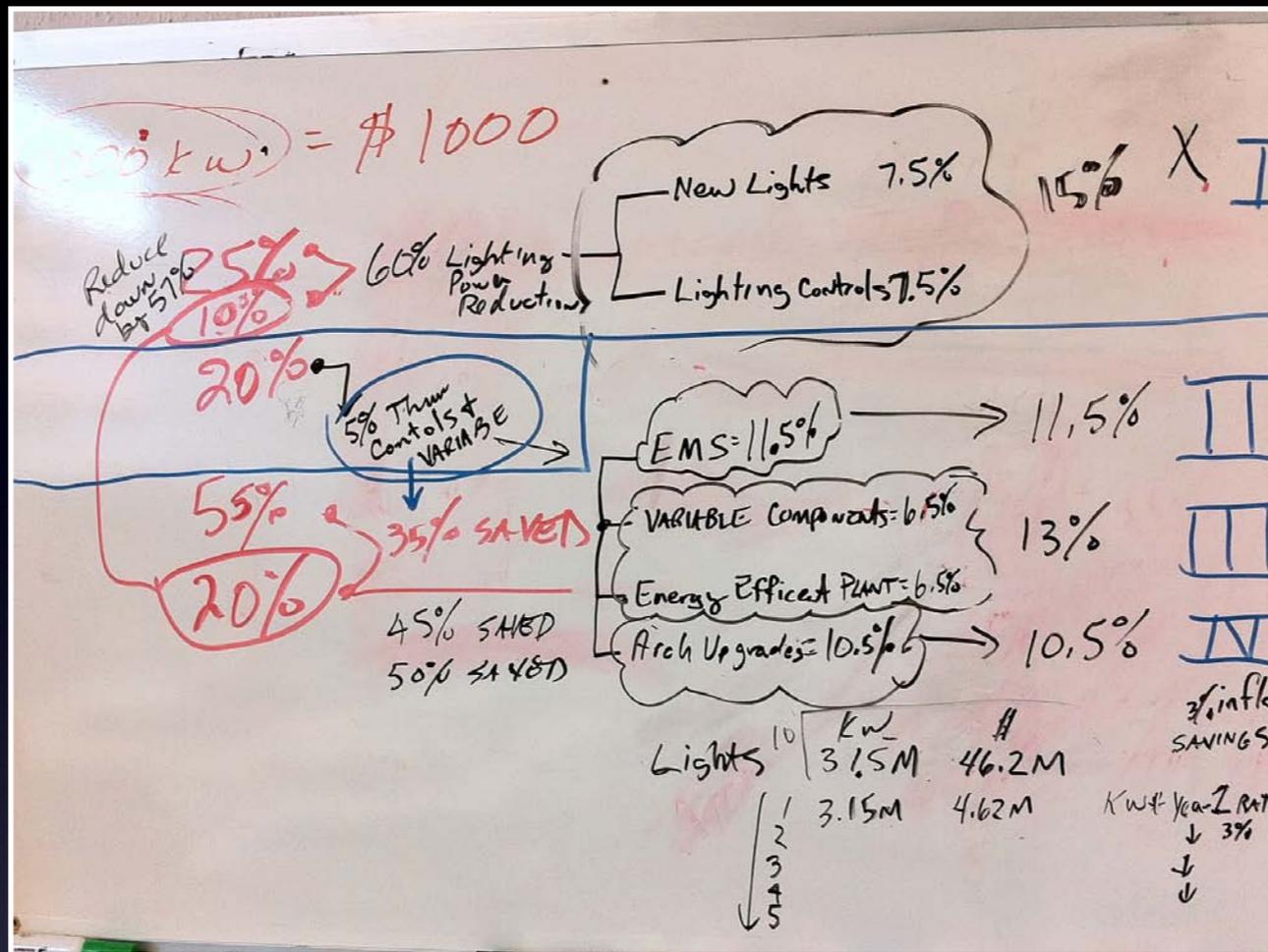
# March thru May Highlights

## Energy:

Facilities & Energy Engineering worked closely with Operations, Automation, Project Managers, Design & Construction personnel on several DM projects over the last year which are reaching completion.

The result of this joint effort yields approximately \$222.5k of electric utility and \$26.7k of gas utility expenses for the 3 month period ending May 2011. This number is significant because it represents a reoccurring savings estimated to be \$889K (+/- 15%) annually.

Many of the project scopes contributing to these savings did not originally have energy enhancement directives. TFC personnel refined scopes, created bid alternates to capitalize on soft pricing in current economic conditions and collaborated across divisions to implement energy enhancements while still maintaining original budgets.



Research and continuous improvement processes provides a solid foundation for the energy management program...

# Research Topics

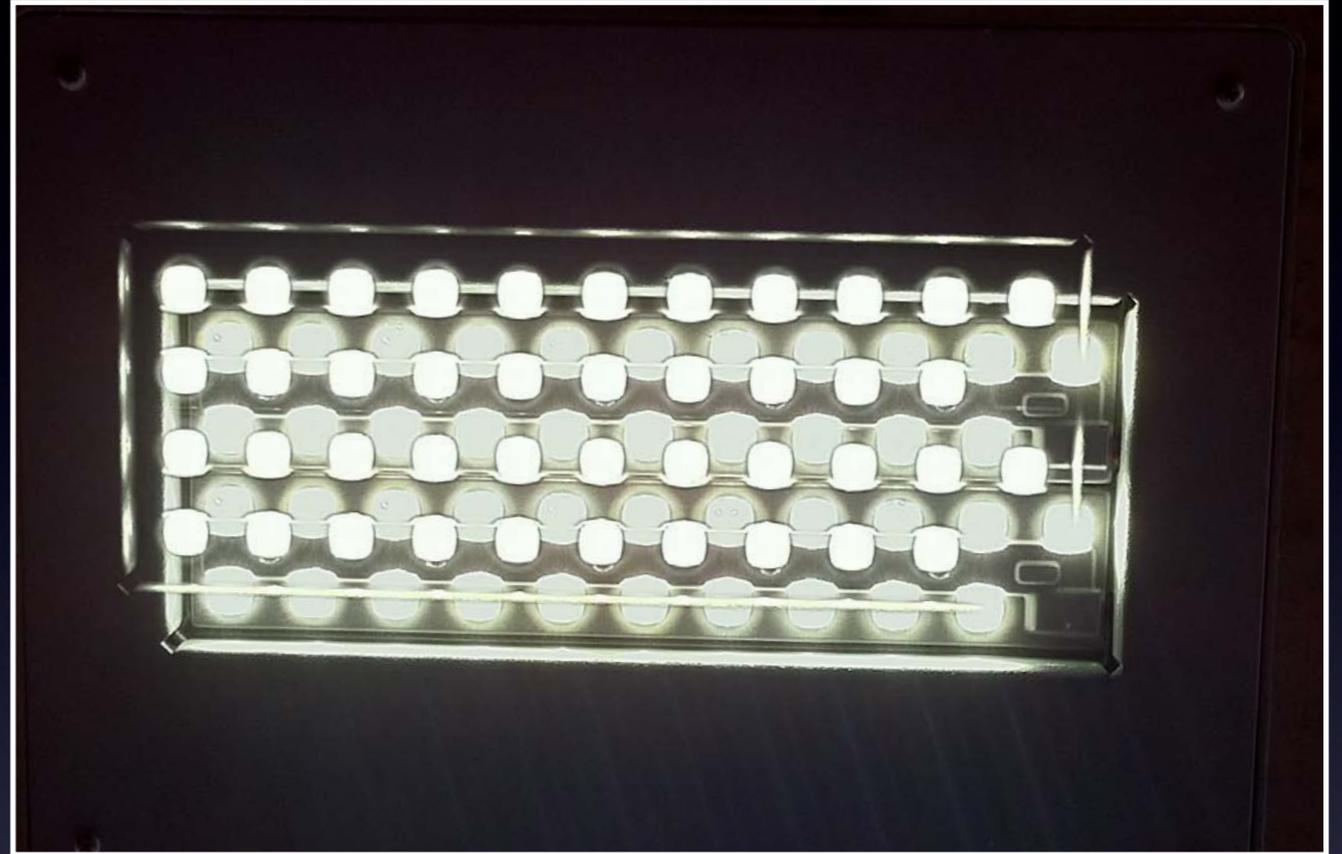
- LED Lighting
- Heat Recovery Systems
- System Variability
- Emerging Technologies
- Awareness

Many of the energy calculations and comparisons were made based on common Austin Energy rates which may be low than other rates encountered in the State of Texas. Equipment performance testing was conducted for climate zones within Texas. The parameters should be adjusted appropriately for varying utility costs and climate zones.

# LED Lighting

## Interior LED Lighting

- 4' LED lamps costs range from \$50 to \$125 each
- 2x4 LED Fixtures range costs range from \$200 to \$450 each
- Encountered paybacks with rebates and maintenance range from 7.5 to 15 years, \$0.075/KWH, \$11.5/KW
- Lamp failures are still common

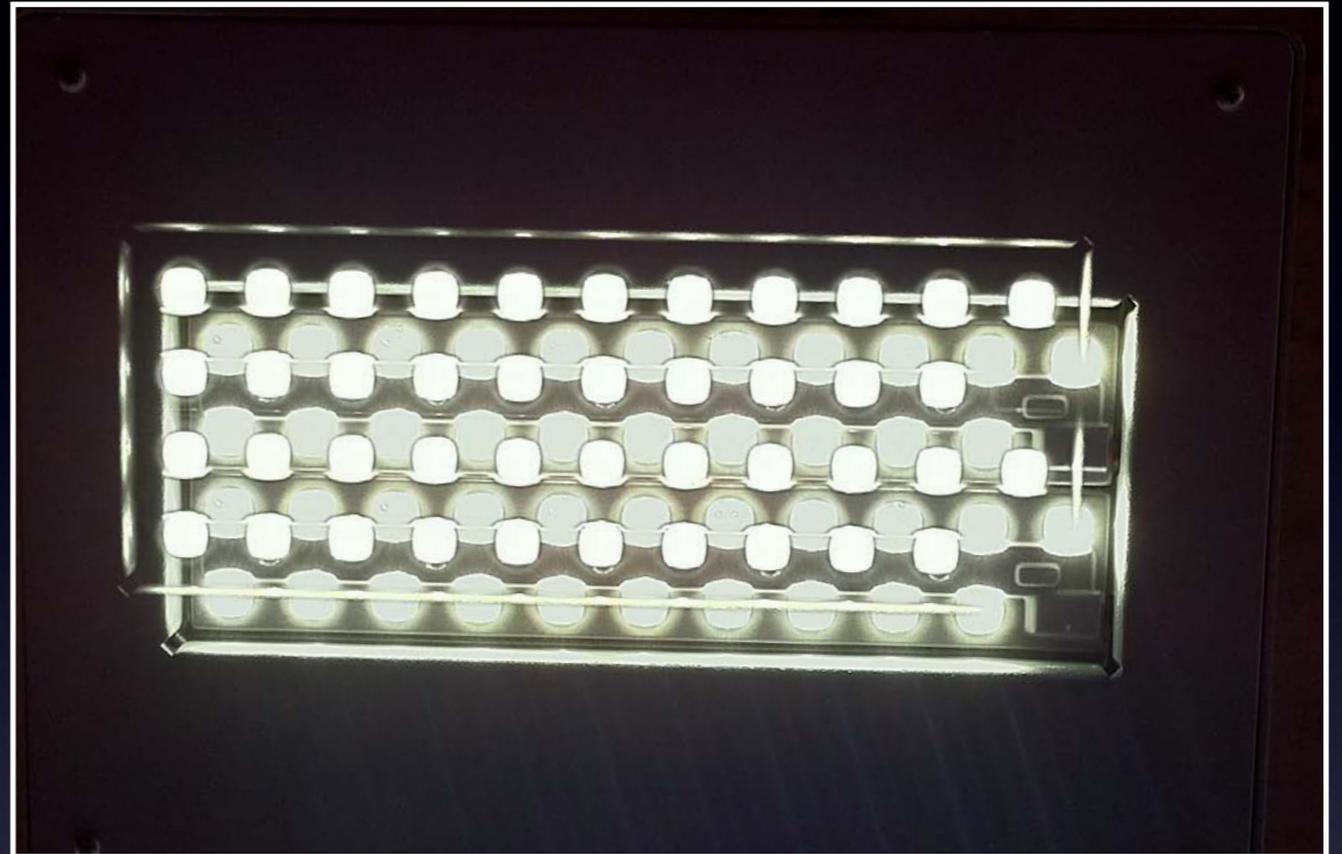


**Conclusion:** interior lighting is still considered an emerging technology that has not yet settled into appropriate price points

# LED Lighting

## Exterior LED Lighting

- Parking garage lighting may be an acceptable alternative with paybacks achieved in the 6.5 year range (compared to 175W MH)
- Although fixtures are still \$400 to \$600 each the fixture spacing allows for appropriate \$'s/S.Ft. when compared to alternatives
- A 70% or better reduction in garage lighting energy consumption can be achieved while still adhering to IES suggested lighting levels



**Conclusion:** appropriate price points can be achieved through careful case by case analysis of each parking garage and capitalizing on the use of higher K (5500) in less sensitive areas to reduce fixture count

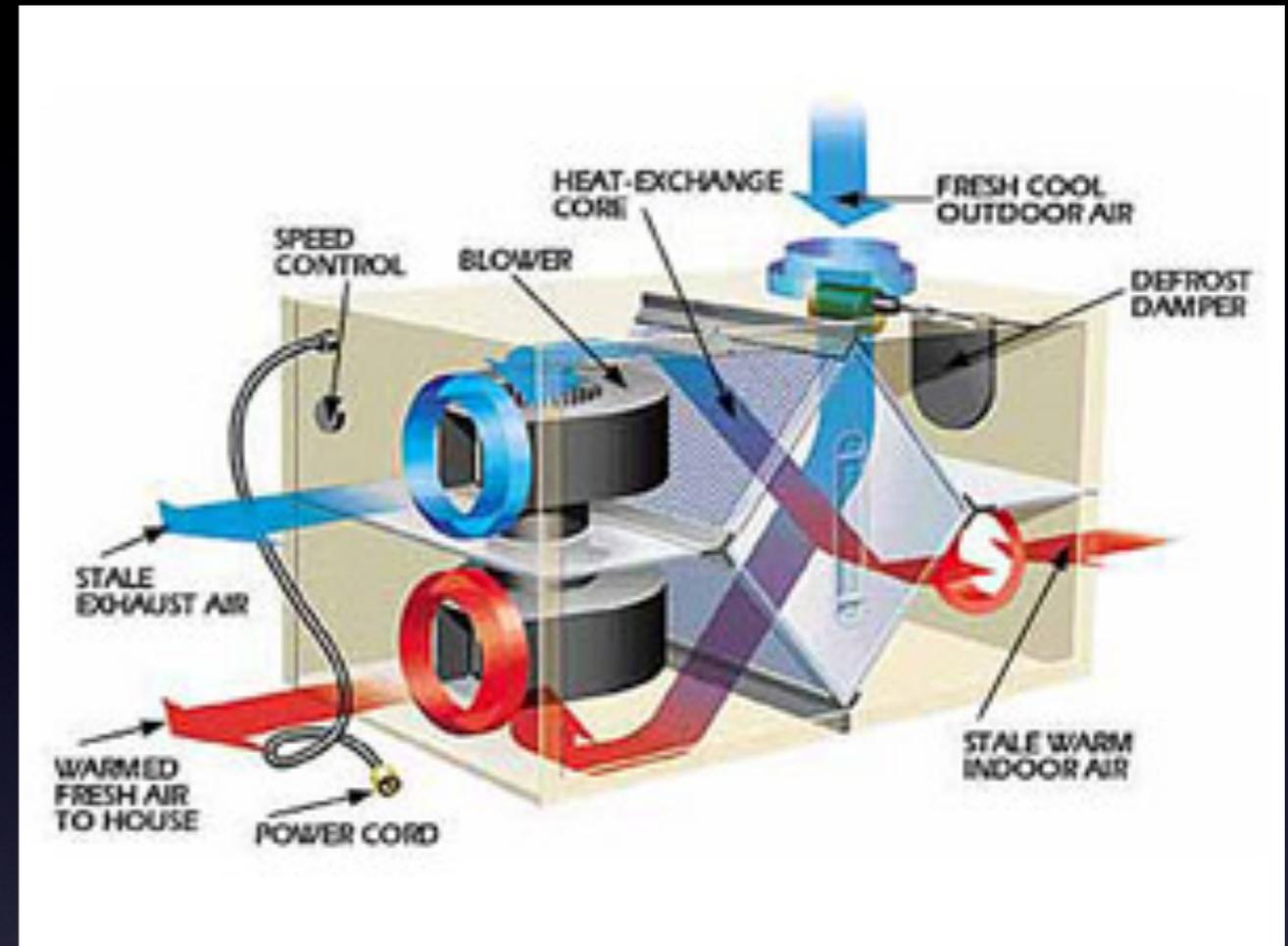
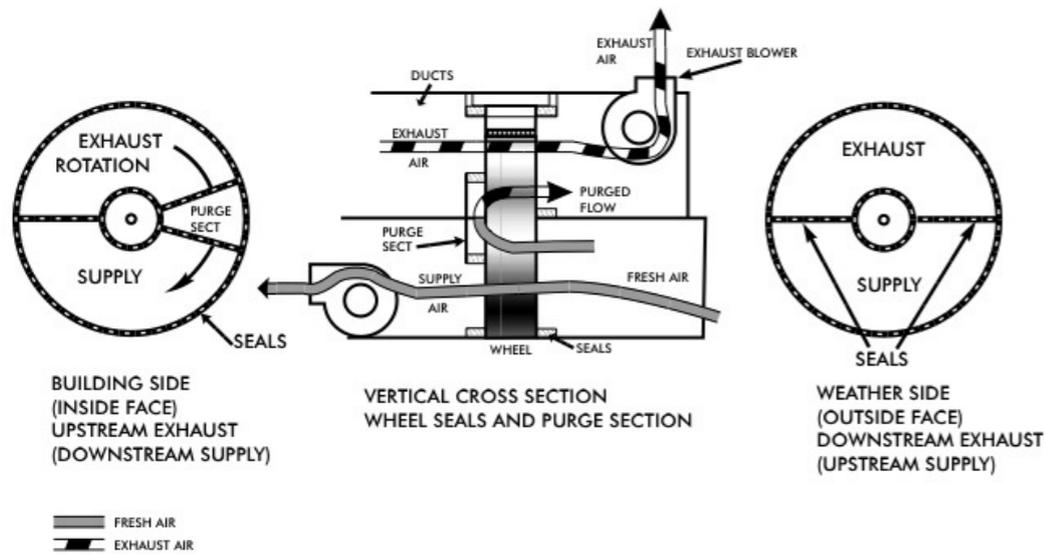
# Heat Recovery

- 3 basic types
- Wheels
- Plates
- Pipes

# Heat Recovery

FIGURE 2

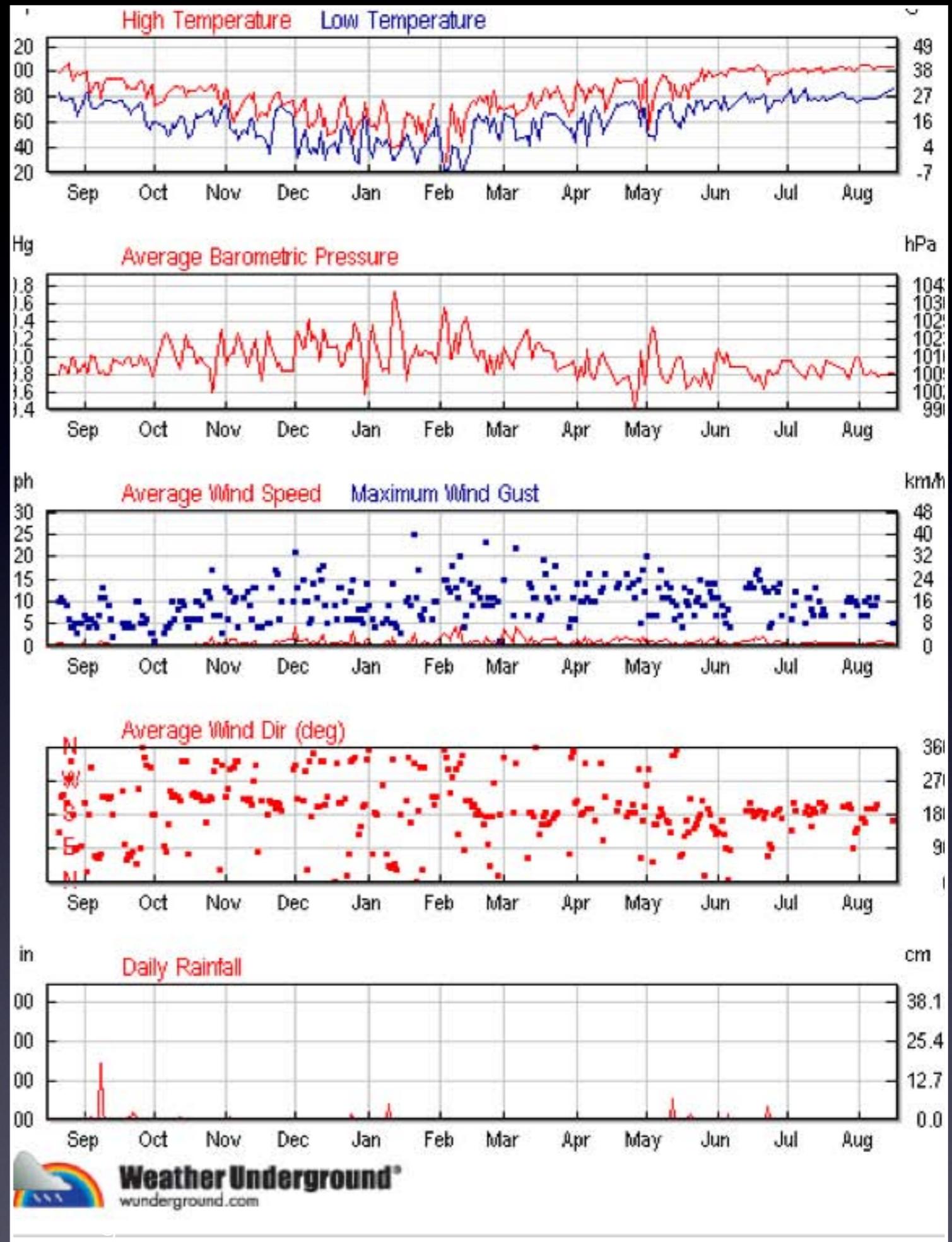
SCHEMATIC OF ENERGY RECOVERY WHEEL



- Typical heat recovery systems without preheat or cooling average \$7/CFM, with preheat & cooling these systems range in cost from \$10 to upwards of \$40/CFM
- Significant fan energy is added to overcome pressure drops introduced by heat recovery media and additional filters in both the exhaust and supply air streams
- Heat recovery frequently affects building pressure

# Heat Recovery

- A temperature difference must exist across the heat recovery media in order for heat recovery to take place
- Indoor or exhaust air temperatures typically average 75F for most office or classroom facilities
- Fan energy added to heat recovery ventilators require an average temperature delta of 8.5F to be completely offset



- Average temperature in Austin is 81F
- Average humidity in Austin is 60%

# Heat Recovery

- Peak cooling days usually start below the required delta T that would offset the extra fan energy a heat recovery unit requires to push air across the heat recovery media thus heat recovery system for 24 hour facilities are even worse performers

Time (CDT)	Temp.	Heat Index	Dew Point	Humidity	Pressure	Visibility	Wind Dir	Wind Speed	Gus
12:53 AM	82.0 °F	84.9 °F	68.0 °F	62%	29.88 in	10.0 mi	South	4.6 mph	-
1:53 AM	81.0 °F	83.8 °F	68.0 °F	65%	29.87 in	10.0 mi	SSW	8.1 mph	-
2:53 AM	82.9 °F	86.5 °F	69.1 °F	63%	29.86 in	10.0 mi	SSW	10.4 mph	-

[Show full METARS](#) | [METAR FAQ](#) | [Comma Delimited File](#)

[http://www.wunderground.com/history/airport/KAUS/2011/8/15/DailyHistory.html?req\\_ci...](http://www.wunderground.com/history/airport/KAUS/2011/8/15/DailyHistory.html?req_ci...) 8/16/2011

History : Weather Underground

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Time (CDT)	Temp.	Heat Index	Dew Point	Humidity	Pressure	Visibility	Wind Dir	Wind Speed	Gus
3:53 AM	81.0 °F	84.4 °F	70.0 °F	69%	29.86 in	10.0 mi	SSW	6.9 mph	-
4:53 AM	79.0 °F	-	70.0 °F	74%	29.87 in	10.0 mi	South	3.5 mph	-
5:53 AM	78.1 °F	-	70.0 °F	76%	29.87 in	10.0 mi	South	4.6 mph	-
6:53 AM	77.0 °F	-	70.0 °F	79%	29.88 in	10.0 mi	South	4.6 mph	-
7:53 AM	79.0 °F	-	71.1 °F	77%	29.89 in	10.0 mi	SSW	4.6 mph	-
8:53 AM	82.9 °F	88.0 °F	72.0 °F	69%	29.91 in	10.0 mi	SSW	5.8 mph	-
9:53 AM	87.1 °F	92.0 °F	70.0 °F	57%	29.90 in	10.0 mi	SSW	9.2 mph	-
10:53 AM	91.0 °F	95.2 °F	68.0 °F	47%	29.91 in	10.0 mi	South	6.9 mph	-
11:53 AM	95.0 °F	97.9 °F	66.0 °F	38%	29.90 in	10.0 mi	South	9.2 mph	-
12:53 PM	96.1 °F	98.8 °F	64.9 °F	36%	29.88 in	10.0 mi	Variable	5.8 mph	-
1:53 PM	100.0 °F	103.0 °F	64.0 °F	31%	29.86 in	10.0 mi	South	10.4 mph	18.4

**EQUIPMENT ENERGY CONSUMPTION**  
By Chris Mansour, PE TFC

Alternative: 1 No ERU No DCV Schd Vent 30%min fl

----- Monthly Consumption -----

Equipment - Utility	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	Total
<b>Lights</b>													
Electric (kWh)	3,861.0	3,490.5	4,056.0	3,705.0	3,958.5	3,900.0	3,763.5	4,056.0	3,705.0	3,958.5	3,802.5	3,763.5	46,020.0
Peak (kW)	12.2	12.2	12.2	12.2	12.2	12.2	12.2	12.2	12.2	12.2	12.2	12.2	12.2
<b>MISC LD</b>													
Electric (kWh)	1,485.0	1,342.5	1,560.0	1,425.0	1,522.5	1,500.0	1,447.5	1,560.0	1,425.0	1,522.5	1,462.5	1,447.5	17,700.0
Peak (kW)	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7
<b>Cooling Coil Condensate</b>													
Recoverable Water (1000gal)	0.0	0.0	0.1	1.0	2.7	3.4	4.1	4.8	3.3	0.3	0.3	0.0	19.9
Peak (1000gal/Hr)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
<b>Cpl 1: Cooling plant - 001 [Sum of dsn coil capacities=52.19 tons]</b>													
<b>RTU 13 EER [Cig Nominal Capacity/F.L.Rate=52.19 tons / 48.18 kW] (Cooling Equipment)</b>													
Electric (kWh)	626.8	481.8	1,726.5	3,130.0	6,028.7	8,331.7	10,771.8	11,634.6	7,291.0	2,786.4	1,729.0	659.1	55,197.4
Peak (kW)	11.2	9.7	17.8	24.7	32.7	38.7	47.0	48.9	39.6	23.5	17.3	11.6	48.9
<b>Condenser fan for MZ rooftop</b>													
Electric (kWh)	99.6	78.2	254.6	443.3	828.0	1,105.4	1,378.9	1,485.1	980.4	396.1	255.8	103.9	7,409.1
Peak (kW)	1.7	1.5	2.6	3.4	4.2	4.8	5.4	5.5	4.9	3.3	2.5	1.8	5.5
<b>Cntll panel &amp; interlocks - 0.125 kW (Misc Accessory Equipment)</b>													
Electric (kWh)	23.6	21.8	37.0	45.6	65.9	76.3	89.9	89.6	70.0	43.8	36.0	25.0	624.4
Peak (kW)	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
<b>Hpl 1: Heating plant - 002 [Sum of dsn coil capacities=448.5 mbh]</b>													
<b>Boiler - 001 [Nominal Capacity/F.L.Rate=448.5 mbh / 131.4 kW] (Heating Equipment)</b>													
Electric (kWh)	16,002.6	15,230.8	4,126.5	149.4	0.0	0.0	0.0	0.0	0.0	1,143.6	3,507.6	14,053.6	54,214.0
Peak (kW)	105.6	104.2	91.7	3.2	0.0	0.0	0.0	0.0	0.0	15.2	78.5	100.8	105.6
<b>Sys 1: System - 001</b>													
<b>FC Centrifugal var freq drv [DsnAirflow/F.L.Rate=22,594 cfm / 13.22 kW] (Main Clg Fan)</b>													
Electric (kWh)	260.4	242.2	252.1	257.1	414.5	678.4	807.6	1,016.7	543.1	296.1	239.5	243.5	5,351.0
Peak (kW)	2.2	1.8	3.3	4.7	6.3	12.6	13.2	13.2	10.0	5.6	3.3	2.3	13.2

Total 122795

Project Name:  
Dataset Name: State Energy Recovery, Inc

TRACE® 700 v6.2.5 calculated at 02:46 PM on 11/07/2009  
Alternative - 1 Equipment Energy Consumption report page 1 of 5

**EQUIPMENT ENERGY CONSUMPTION**  
By Chris Mansour, PE TFC

Alternative: 2 Decoupled ERU DOAS W/ VAV 30per min flow

----- Monthly Consumption -----

Equipment - Utility	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	Total
<b>Lights</b>													
Electric (kWh)	3,861.0	3,490.5	4,056.0	3,705.0	3,958.5	3,900.0	3,763.5	4,056.0	3,705.0	3,958.5	3,802.5	3,763.5	46,020.0
Peak (kW)	12.2	12.2	12.2	12.2	12.2	12.2	12.2	12.2	12.2	12.2	12.2	12.2	12.2
<b>MISC LD</b>													
Electric (kWh)	1,485.0	1,342.5	1,560.0	1,425.0	1,522.5	1,500.0	1,447.5	1,560.0	1,425.0	1,522.5	1,462.5	1,447.5	17,700.0
Peak (kW)	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7
<b>Energy Recovery Parasitics</b>													
Electric (kWh)	247.2	230.8	155.2	181.2	232.8	252.8	289.6	288.4	234.8	175.2	150.8	248.8	2,687.6
Peak (kW)	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
<b>Cooling Coil Condensate</b>													
Recoverable Water (1000gal)	0.0	0.0	0.0	0.2	0.7	0.8	0.9	1.0	0.7	0.1	0.0	0.0	4.3
Peak (1000gal/Hr)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
<b>Cpl 1: Cooling plant - 001 [Sum of dsn coil capacities=49.15 tons]</b>													
<b>RTU 13 EER [Cig Nominal Capacity/F.L.Rate=49.15 tons / 45.37 kW] (Cooling Equipment)</b>													
Electric (kWh)	571.2	426.2	1,623.5	3,088.1	6,543.4	7,527.8	9,446.3	9,960.2	6,492.8	2,781.4	1,596.0	698.4	49,655.2
Peak (kW)	11.2	9.7	18.1	24.7	30.3	36.7	40.4	42.2	35.3	24.4	17.6	11.7	42.2
<b>Condenser fan for MZ rooftop</b>													
Electric (kWh)	91.3	69.4	239.7	438.3	763.2	1,003.8	1,222.3	1,285.1	877.0	396.4	236.3	95.0	6,717.7
Peak (kW)	1.8	1.6	2.7	3.4	3.9	4.8	5.1	5.2	4.4	3.3	2.6	1.8	5.2
<b>Cntll panel &amp; interlocks - 0.125 kW (Misc Accessory Equipment)</b>													
Electric (kWh)	45.3	35.4	40.5	46.5	72.5	79.0	90.5	90.1	73.4	49.1	39.4	27.5	719.3
Peak (kW)	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
<b>Hpl 1: Heating plant - 002 [Sum of dsn coil capacities=353.1 mbh]</b>													
<b>Boiler - 001 [Nominal Capacity/F.L.Rate=353.1 mbh / 103.5 kW] (Heating Equipment)</b>													
Electric (kWh)	13,497.6	12,987.0	3,651.1	109.1	0.0	0.0	0.0	0.0	0.0	951.4	2,943.1	11,722.9	45,870.3
Peak (kW)	90.6	90.6	90.6	2.4	0.0	0.0	0.0	0.0	0.0	13.8	77.4	90.6	90.6
<b>Sys 1: System - 001</b>													
<b>FC Centrifugal var freq drv [DsnAirflow/F.L.Rate=24,376 cfm / 14.26 kW] (Main Clg Fan)</b>													
Electric (kWh)	294.5	270.9	289.3	299.0	472.3	748.5	974.2	1,065.1	613.1	349.8	290.8	275.4	5,951.1
Peak (kW)	3.2	3.2	3.2	3.2	5.0	6.8	10.2	14.2	10.8	5.0	3.3	2.7	14.2

Total: 121556

Project Name:  
Dataset Name: State Energy Recovery, Inc

TRACE® 700 v6.2.5 calculated at 02:46 PM on 11/07/2009  
Alternative - 2 Equipment Energy Consumption report page 2 of 5

- Detailed 8760 hourly analysis indicates how energy is used between a 13 EER standard A/C unit and a 13 EER preheat and cooling heat recovery unit and

**EQUIPMENT ENERGY CONSUMPTION**  
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----- Monthly Consumption -----

Equipment - Utility	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	Total
<b>Sys 1: System - 001</b>													
<b>FC Centrifugal var freq drv [DsnAirflow/F.L.Rate=3,571 cfm / 3.20 kW] (Opt. Ventilation Fan)</b>													
Electric (kWh)	833.5	755.7	781.2	731.4	848.7	895.2	961.1	1,027.4	814.5	798.8	719.9	780.4	9,957.7
Peak (kW)	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2

Project Name:  
Dataset Name: State Energy Recovery, Inc

TRACE® 700 v6.2.5 calculated at 02:46 PM on 11/07/2009  
Alternative - 2 Equipment Energy Consumption report page 3 of 5

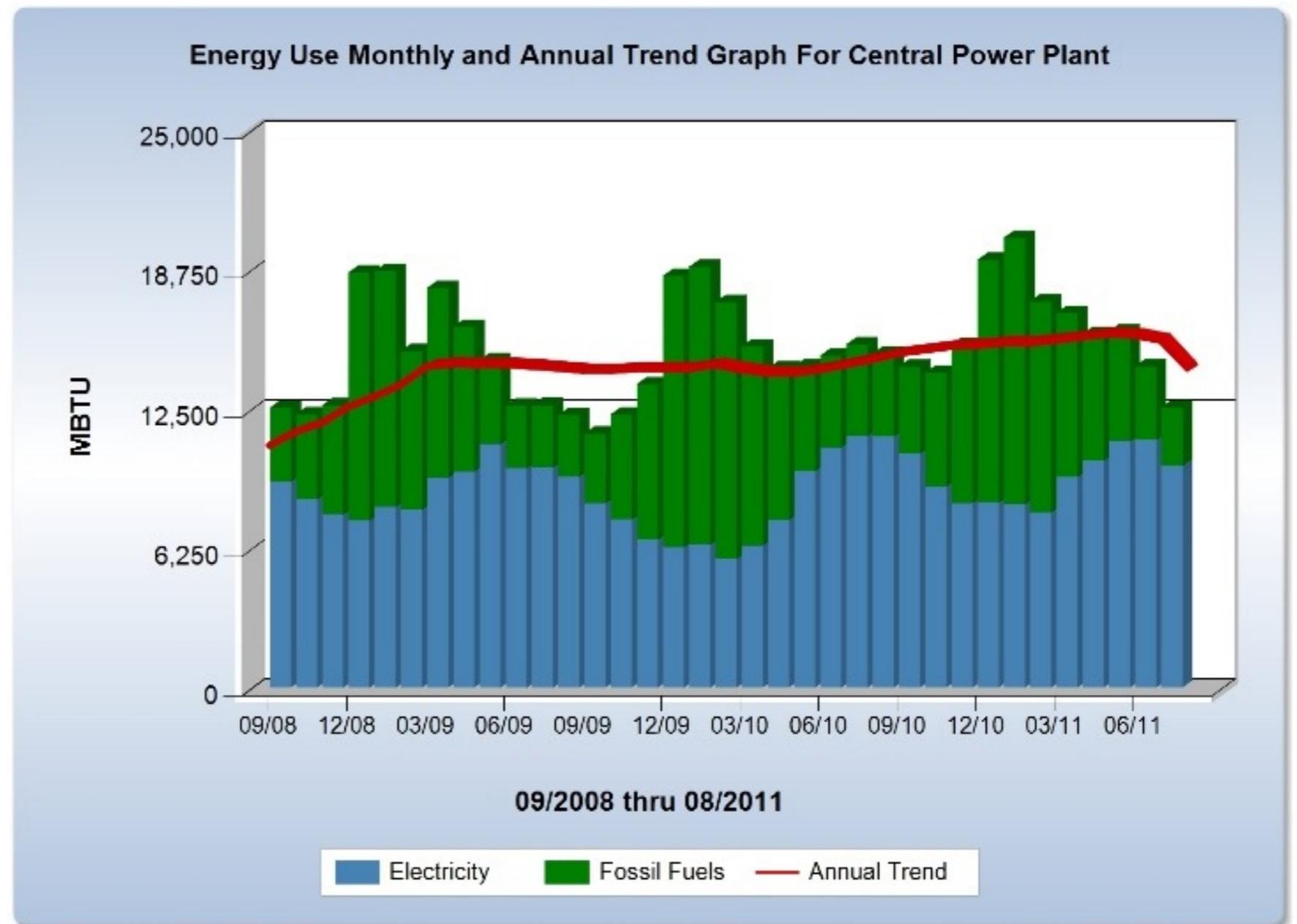
# System Variability

- "The best way to save energy is not to use it in the first place"
- Applying variable equipment such as VFDs, controls, investing in energy management systems, selecting high efficiency and highly variable components, and retro commissioning can minimize energy usage



# System Variability

- **Central Power Plant** was transformed from a manual plant to a fully automated plant
- The plant received VFDs, a BMS enhancement toward an energy management system and other high efficiency components such as chillers
- TFC is moving this plant toward a fully variable plant

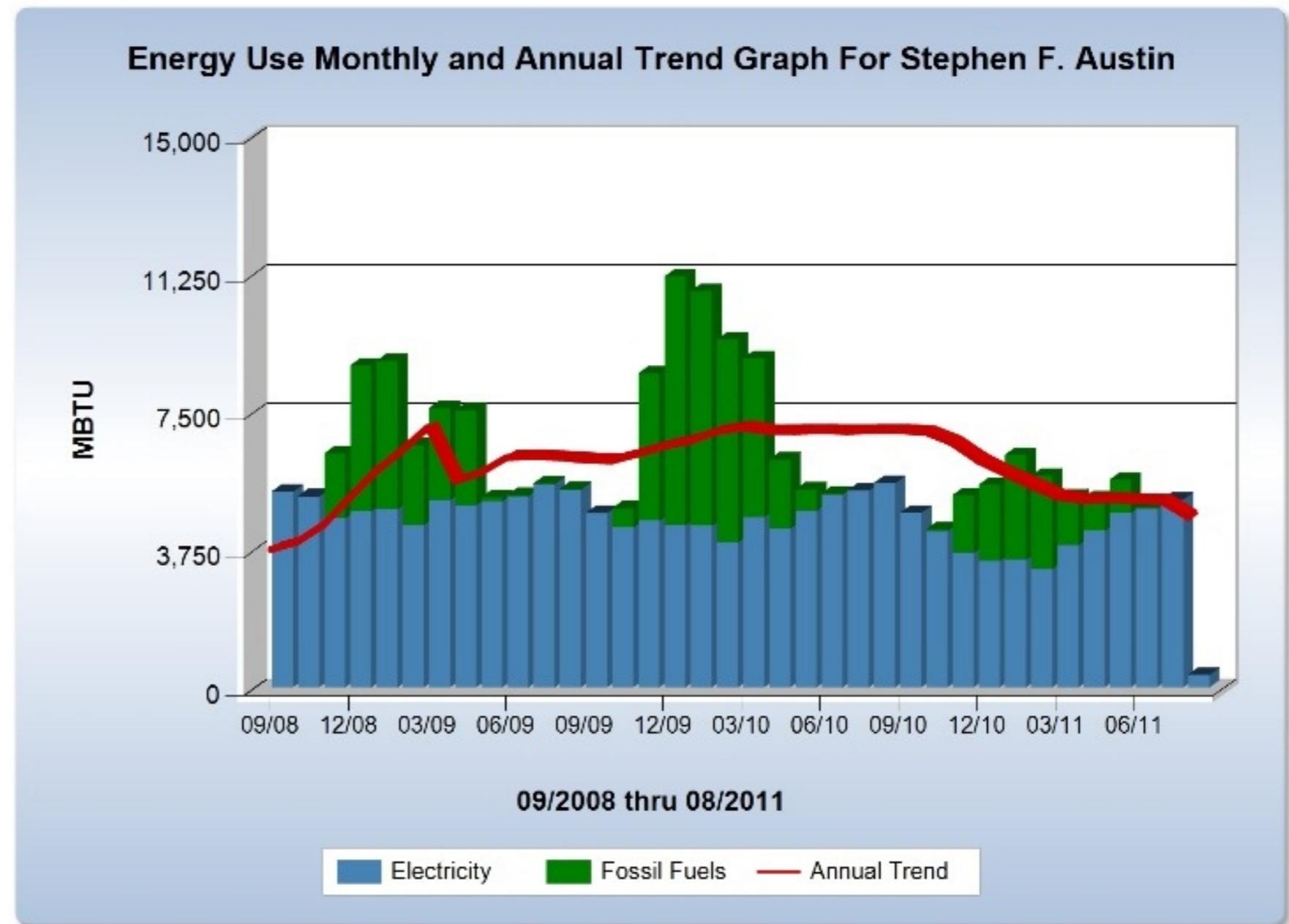


Energy Use Monthly and Annual Trend Graph -- Printed by: UM Online/TFCUser on 08/15/2011 at 8:38 PM -- Data prorated into calendar month according to billing from and thru dates

Page 3

# System Variability

- **Stephen F Austin** central plant was transformed from a manual to fully automated plant
- This plant also received many of the upgrade that the Central Power Plant received
- 5 floors of the SFA facility received a major remodel which included updated air handlers, air terminal boxes and high efficiency T8 lighting fixtures
- Occupancy demand A/C and ventilation was also applied to several floors

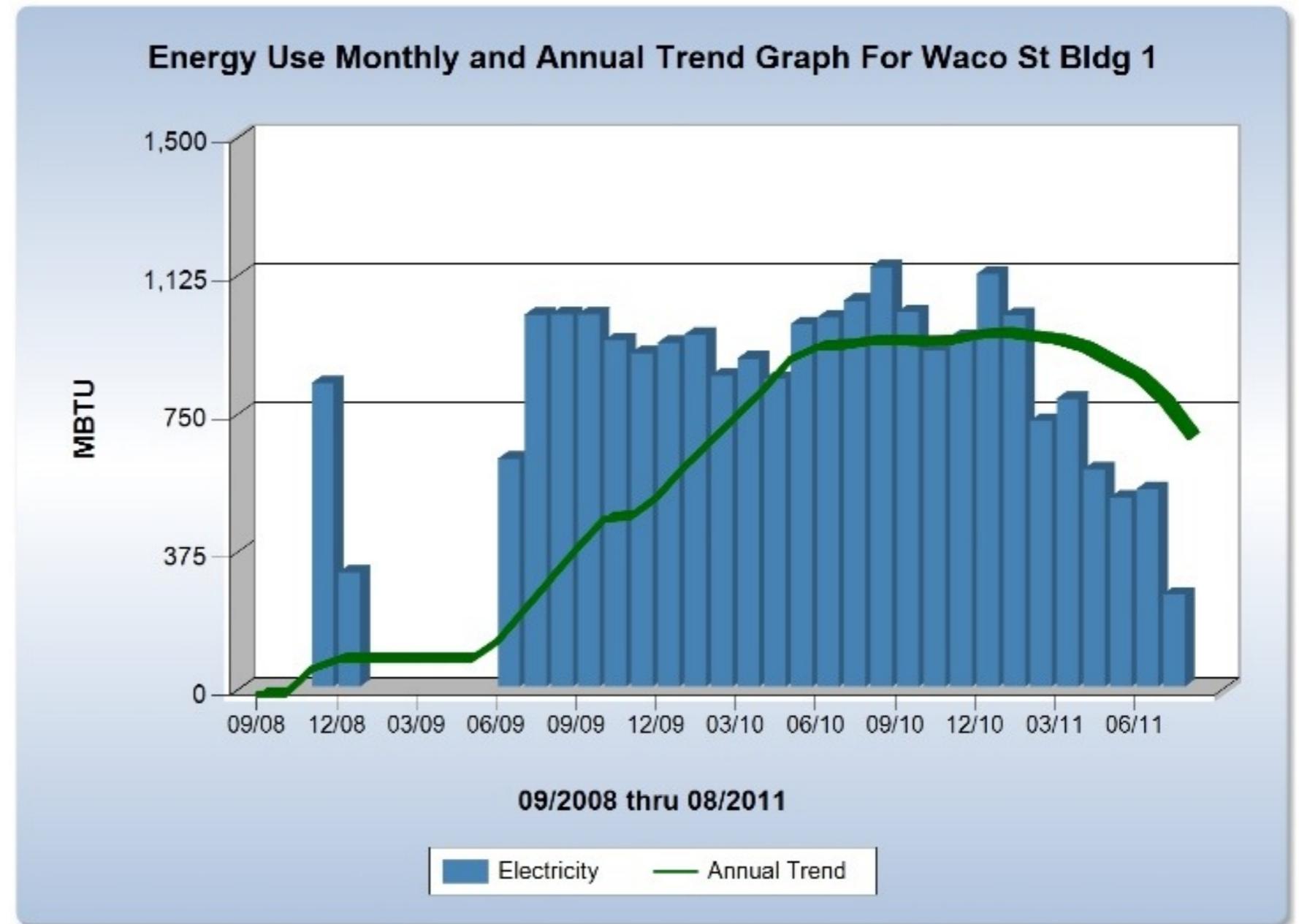


Energy Use Monthly and Annual Trend Graph -- Printed by: UM Online/TFCUser on 08/15/2011 at 8:38 PM -- Data prorated into calendar month according to billing from and thru dates

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# System Variability

- **WACO State Office Building** received new high efficiency chillers, drives, pumps, air terminal boxes, new BMS, and a dedicated data room cooling system
- The dedicated data room cooling system is leveraged to shut down the main central plant after hours, dramatically reducing the electrical consumption

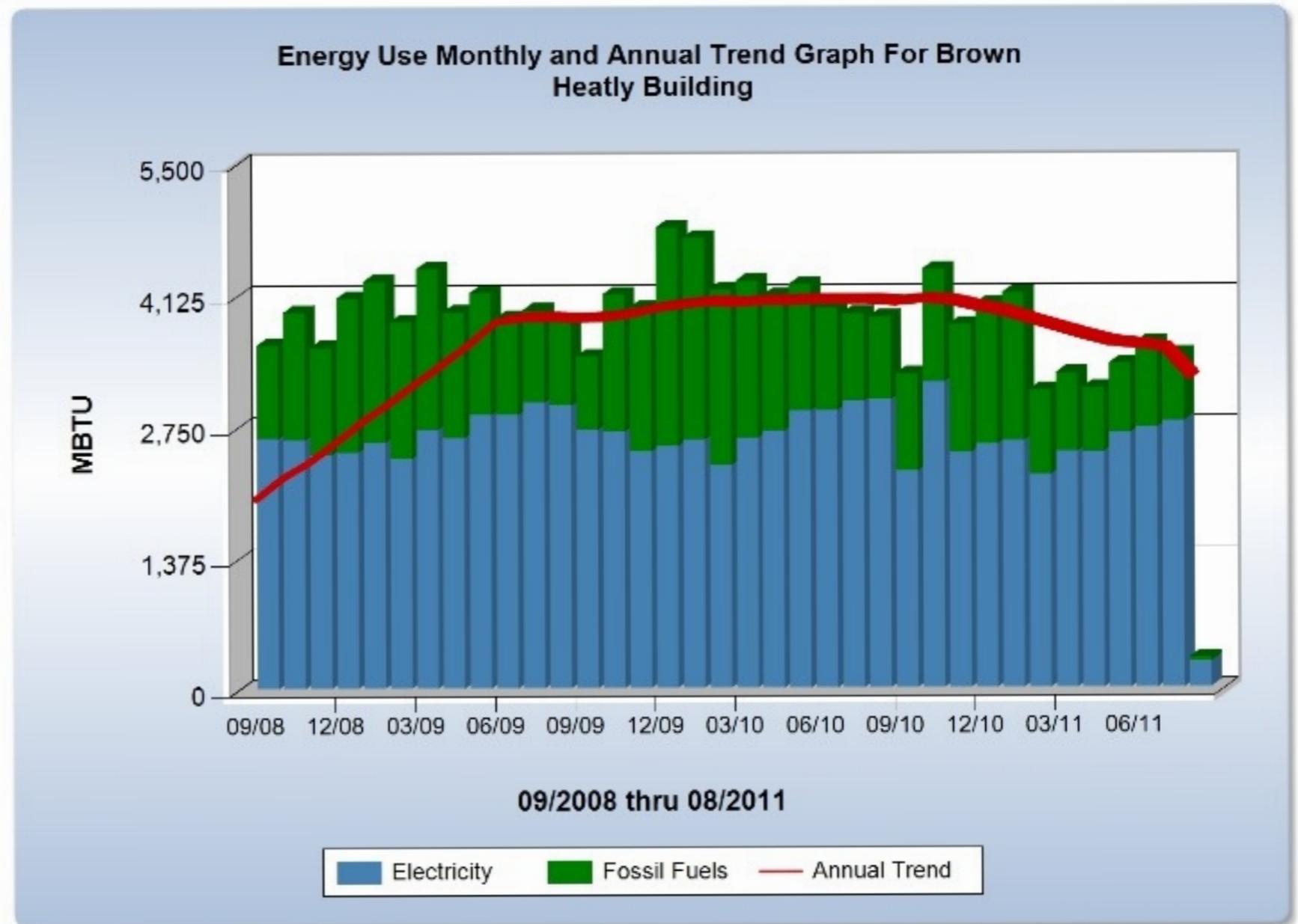


Energy Use Monthly and Annual Trend Graph -- Printed by: UM Online/TFCUser on 08/15/2011 at 8:38 PM -- Data prorated into calendar month according to billing from and thru dates

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# Emerging Technologies

- **Brown Heatly Building** parking garage received an LED lighting upgrade for 550 MH fixtures
- The upgrade reduced parking garage lighting by 70%
- Considering rebates from Austin Energy this enhancement is on track for a 6.5 year payback



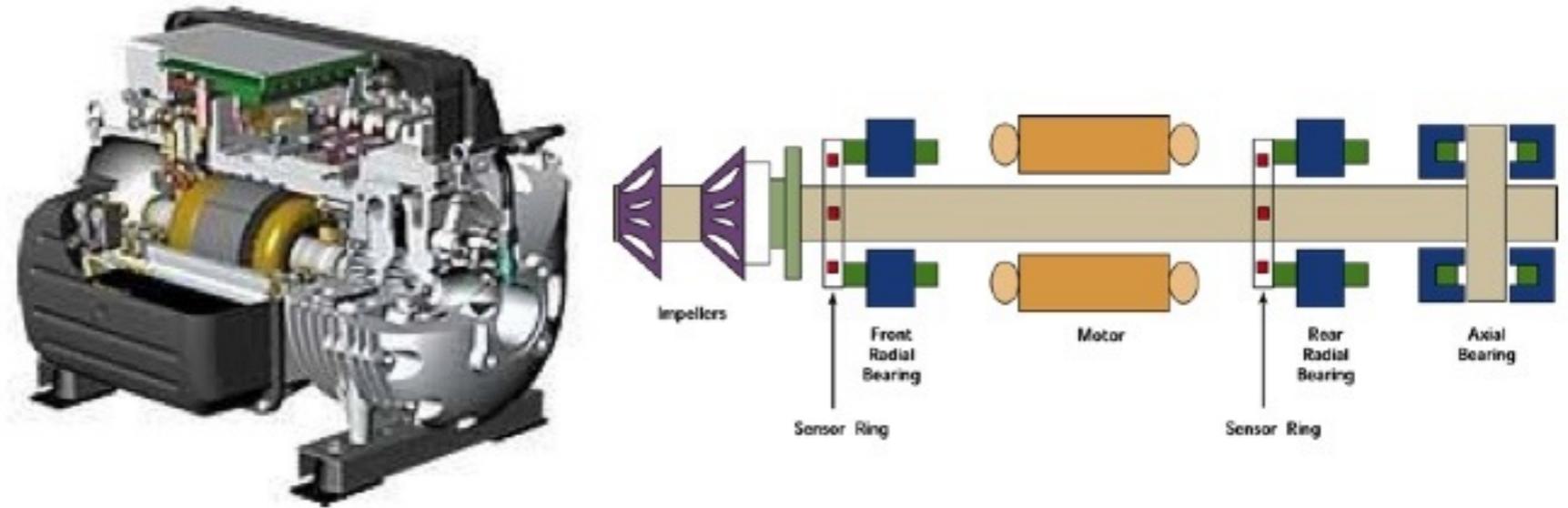
Energy Use Monthly and Annual Trend Graph -- Printed by: UM Online/TFCUser on 08/15/2011 at 8:38 PM -- Data prorated into calendar month according to billing from and thru dates

Page 1

# Emerging Technology

- **Magnetic Centrifugal Oil and Bearing Free Compressor**
- Capitalizes by using multiple smaller VFD controlled compressors and an enhanced VFD control panel that maximizes energy savings
- Gains efficiency from the inherent design advantages of centrifugal over other compressor types
- Gains and Maintains efficiency with the removal of oil from the refrigerant circuit

## Magnetic Bearing Centrifugal Compressor – System Integrity – Turbocor synonymous with “Copeland”

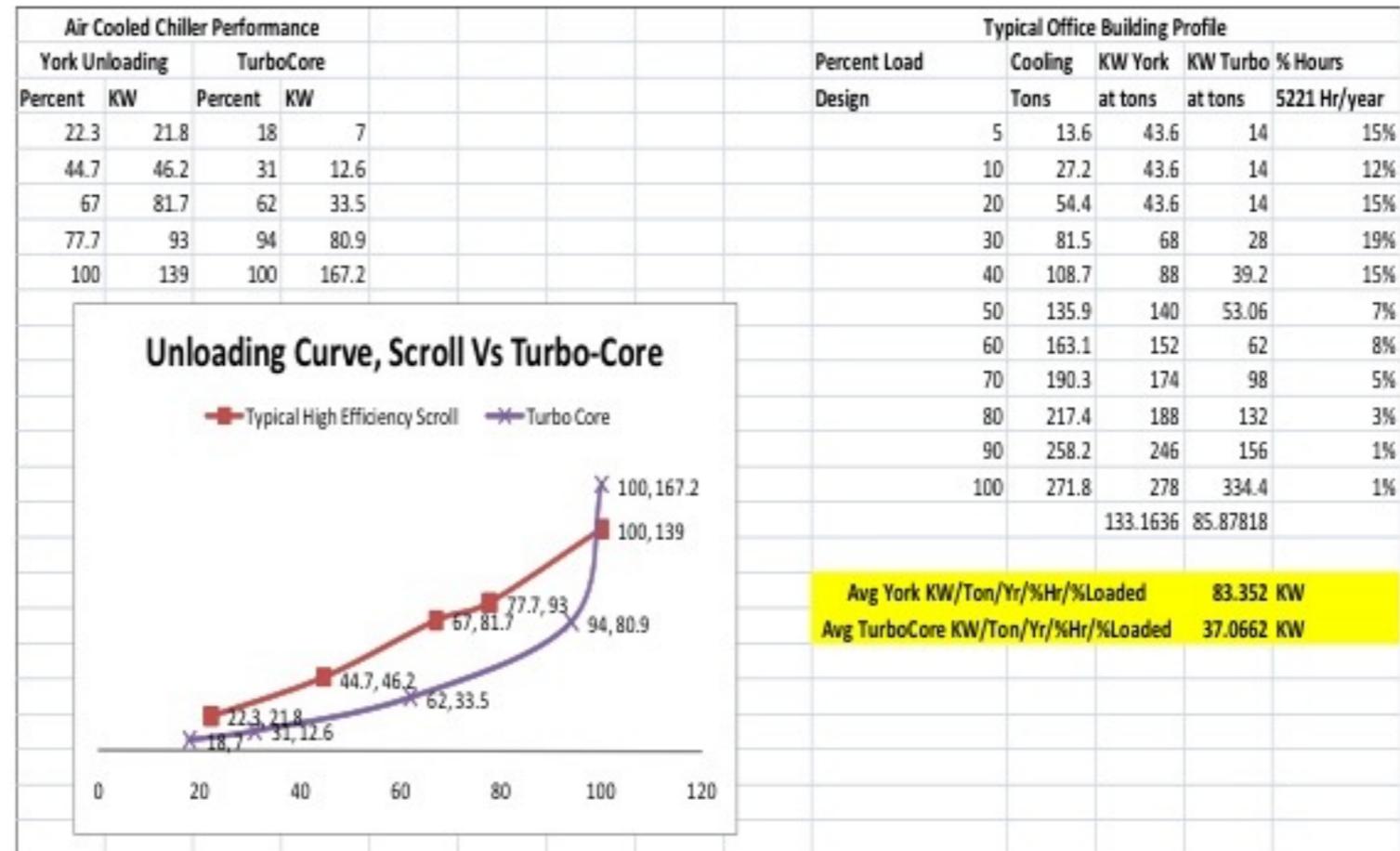


Magnetic bearing centrifugal compressors are [oil free](#).  
Eliminates additional power for moving oil  
Eliminates fouling the evaporator lines with oil residue  
Eliminates failure due to oil return

# Emerging Technology

- **A word of warning**, the magnetic compressor will spike energy usage above that of traditional compressors if allowed to approach loading levels above approximately 90%
- Usually compressors are oversized due to the fact that loads usually lay between compressor sizes and manufacturers must provide the larger compressor to ensure loads are met

## air-cooled Scroll Vs Magnetic Centrifugal Efficiency – Performance



The Turbo-Core Vs Scroll air-cooled Chiller Analysis is based on Waco State Office Building: 98,000 Square feet, 250 tons of cooling, (2) 125 ton chillers, 16 hour, 5 day week operations, Variable primary distribution, Estimated \$0.10/KWH, \$10/KW demand (summer & winter); these rates are thought to be conservative; it should be acknowledged that the control system for the Turbocor is performing KW limiting to enhance energy savings through part load operations.

# Emerging Technologies

## SYSTEM LOAD PROFILES

By Chris Mansour, PE TFC

YLAA0141HE  
System - 001

Percent Design Load	--- Cooling Load ---			--- Heating Load ---			--- Cooling Airflow ---			--- Heating Airflow---		
	Cap. (Tons)	Hours (%)	Hours	Cap. (Btuh)	Hours (%)	Hours	Cap. (Cfm)	Hours (%)	Hours	Cap. (Cfm)	Hours (%)	Hours
0 - 5	13.6	15	766	-106,350.5	20	537	5,530.0	10	901	2,049.2	0	223
5 - 10	27.2	12	607	-212,717.1	17	452	11,061.7	11	507	4,098.5	11	312
10 - 15	40.8	5	267	-319,075.6	16	434	16,592.5	5	293	6,147.7	9	246
15 - 20	54.4	6	320	-425,434.2	7	186	22,123.3	5	295	8,197.0	6	166
20 - 25	68.0	4	194	-531,792.7	9	237	27,654.2	4	227	10,246.2	7	176
25 - 30	81.5	15	762	-638,151.3	11	267	33,185.0	2	104	12,295.4	7	183
30 - 35	95.1	9	462	-744,509.8	7	190	38,715.8	2	97	14,344.7	7	203
35 - 40	108.7	6	311	-850,868.3	1	20	44,246.7	1	74	16,393.9	3	95
40 - 45	122.3	3	175	-957,226.9	1	40	49,777.5	2	127	18,443.1	3	86
45 - 50	135.9	4	204	-1,063,585.4	1	34	55,308.3	22	1,197	20,492.4	4	112
50 - 55	149.5	3	154	-1,169,943.9	1	24	60,839.2	5	294	22,541.6	5	146
55 - 60	163.1	5	243	-1,276,302.5	1	19	66,370.0	6	311	24,590.9	2	54
60 - 65	176.7	4	219	-1,382,661.0	1	28	71,900.9	6	343	26,640.1	6	163
65 - 70	190.3	3	151	-1,489,019.5	1	21	77,431.7	3	150	28,689.3	8	229
70 - 75	203.8	2	110	-1,595,378.1	0	0	82,962.5	2	133	30,738.6	0	0
75 - 80	217.4	2	88	-1,701,736.6	4	100	88,493.4	2	83	32,787.8	0	0
80 - 85	231.0	2	106	-1,808,095.1	2	64	94,024.2	0	20	34,837.0	1	21
85 - 90	244.6	1	28	-1,914,453.8	0	0	99,555.0	1	45	36,886.3	1	19
90 - 95	258.2	0	15	-2,020,812.3	0	0	105,085.9	0	20	38,935.5	0	0
95 - 100	271.8	0	0	-2,127,170.8	0	0	110,616.7	0	0	40,984.8	11	290
Hours Off	0.0	0	3,539	0.0	0	6,005	0.0	0	3,369	0.0	0	6,042

Load profile estimates the chiller plant would operate at 75% or better capacity

\*Notice the percent of time the system operates as 75% load or better

- Chiller manufacturers offering magnetic centrifugal compressors are able to limit and UL list the compressors on their efficiency curve at the limiting point- it is highly recommended that this programming and listing is applied

# Emerging Technology

- Paybacks of 3 years for air cooled and 6 years for water cooled are regularly encountered

## Other Evaluations on Payback:



NEVADA SURE BET PROGRAM  
Offered By: NV Energy  
Administered By: KEMA Services, Inc

The Table below presents a synopsis of the data collected for these two projects:

Project Site	Project Type	Date Commissioned	SRWH	Tons	Annual kWh savings	Annual Energy \$ Savings	% Savings	Cost	\$/ton	Payback (yrs)
San Diego April/May 2005	Compressor Retrofit	Year round cooling, old compressors screw	\$0.121	100	109,000	\$21,000	41%	\$195,715	\$807	2.5
San Diego January 2005	Add 3rd compressor and Condensing water cooled	Year round cooling, old compressors screw	\$0.121	240	199,000	\$29,232	47%	\$175,087	\$704	7.7
San Diego April 2005	Add 12th compressor and Condensing water cooled	Year round cooling, old compressors screw	\$0.121	240	210,240	\$26,228	44%	\$175,847	\$724	7.1
Newport Sep/Nov 2005	New Chiller	Year round cooling, old chiller recip	\$0.115	80	227,700	\$26,182	65%	\$100,703	\$1200	3.5

### TurboCor Variable-Speed, Magnetic Bearing Chiller

#### Project Results

	Total
Demand Reduction	16 kW
Annual Energy Savings	51,000 kWh
Annual Energy Cost Savings	\$5,230
Project Cost (Approximate)	\$17,000
Sure Bet Incentive	\$3,130
Simple Payback Period	2.7 Years

This information is posed on DOE's website and listed as an effective emerging technology for energy savings.

#### AIR-COOLED TURBOCOR

#### RETROFIT OF AN AIR-COOLED CHILLER WITH AN OIL-LESS CENTRIFUGAL COMPRESSOR

EAST COUNTY FAMILY RESOURCE CENTER  
COUNTY OF SAN DIEGO

December 2005

Implementation Costs	
Compressor Retrofit	\$ 50,000
Reciprocating Compressor Cost	\$ (12,800)
Incentive	\$ (14,715)
<b>Total Installed Cost</b>	<b>\$ 22,485</b>
Est. Annual Energy Savings	\$ 8,000
Simple Payback (yrs)	2.8

# Emerging Technology

- Comparable costs for air cooled are roughly 100% for air cooled and about 15% for water cooled
- TFC is employing this technology on a current project and will continue to report data as it becomes available

## Magnetic Bearing Centrifugal air-cooled Chiller Equipment Costs

- ▶ New air-cooled chillers: \$1 000 to \$1 100 per ton
- ▶ Magnetic bearing compressor: \$32,000
- ▶ Water-cooled retrofits: \$240 to \$370/ton
- ▶ Air-cooled retrofits: \$50,000 to \$65,000 per compressor

# Awareness

- "The best way to save energy is not to use it in the first place"
- Leverage building managers to pass the word, look out for improper operations and make suggestions based on occupant usage and their experiences with the facility
- Report results of the efforts of others, give recognition
- ERCOT and TFC

# Questions?

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